



# CPT Pore Water Pressure Correlations With PDA Rebound to Indentify High Pile Rebound Soils : Case Studies in Florida

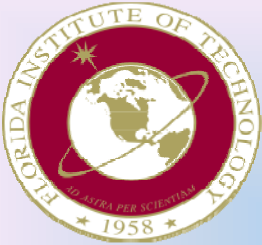
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# Project Overview

- Pile Driving Sites throughout Central Florida experience  $> 1/4$  inch rebound during driving: up to 2 inches reported
- Pile Design Capacities & Depths not achieved
- Engineers want to predict this problem during Project Planning and Design Phase



# Defining the Problem

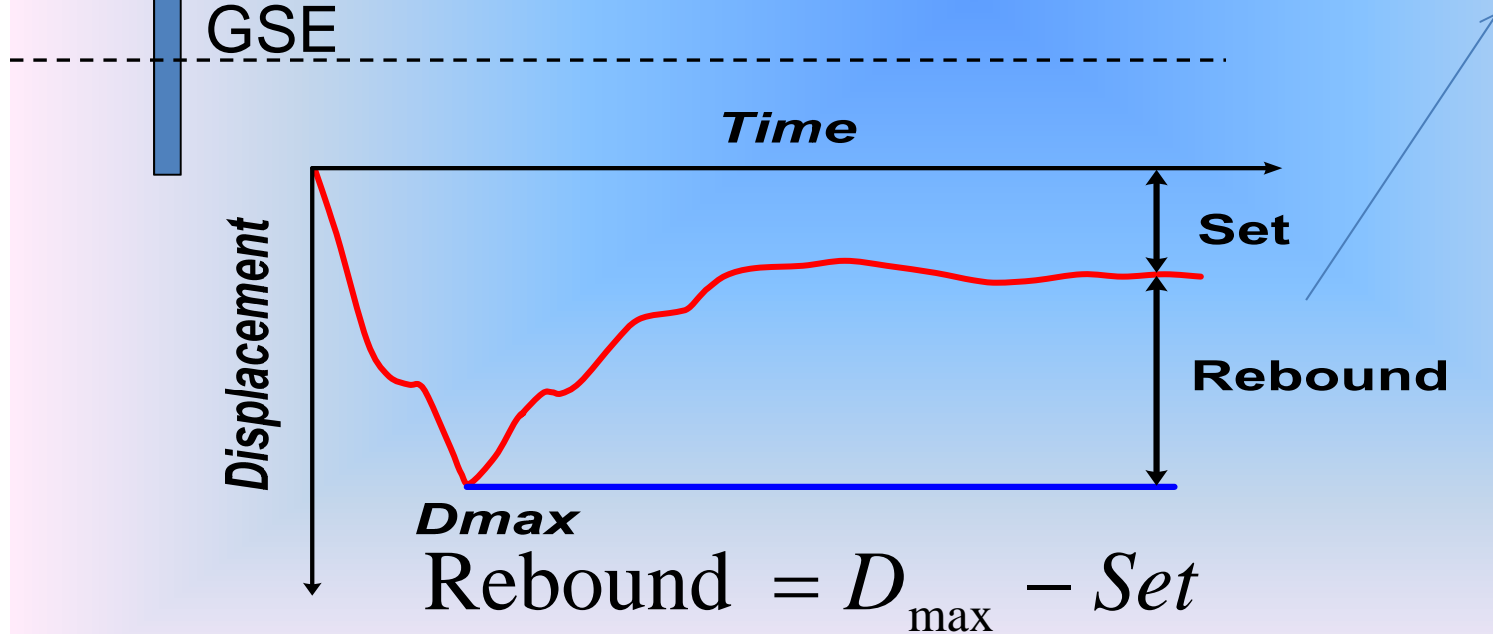


Hammer



GSE

**Elastic  
Displacement  
Following a  
Hammer Blow**





# Current Specification

## ***FDOT Section 455-5.10.3 Practical Refusal***

 20 blows/inch when hammer at its highest fuel setting

 Less than 1/4 inch rebound per blow

 Stop driving when Engineer determines refusal



# Overview of Rebound Sites

- High Pile Rebound (HPR) was evaluated at six Central Florida sites:
  - Four sites experienced excessive HPR with no or minimal set;
  - One site where the pile rebounded, followed by an acceptable permanent set;
  - One site where no rebound was noticed.

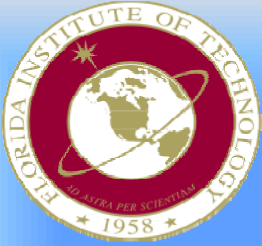


# Research Objective

Develop geotechnical testing processes that allow high pile rebound to be anticipated.

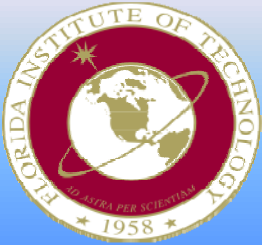
This will avoid:

- damage to piles;
- construction delays;
- pile redesign.



# High Pile Rebound History Summary

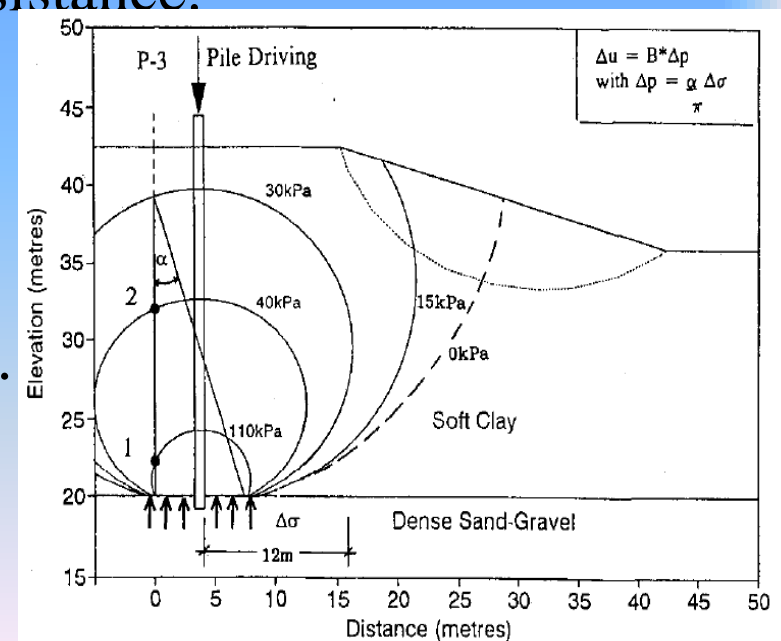
- Observed Rebound 0.50 to 1.50 inches;
- High Displacement Piles;
- Rebound Soils: Dense to very dense or Stiff to Hard;
- CPT Pore water pressure >20 tsf (Murrell 2008);
- Soils in the rebound layers typically contained silts and clays;
- Piles were longer than 40 feet;
- Pile driving hammers were single-acting.



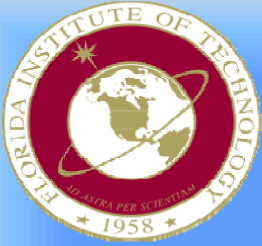
# Mechanism of Excess Pore Water Pressure during Pile Driving in Saturated Soils

- Bingjian 2011: Excessive pore pressure generated under the tip of the pile was equivalent to 1.25 of effective stress which led to decrease shaft resistance along the pile and tip resistance.
- Eigenbrod (1996): Excess PWP during driving decreased the shaft resistance.
- Robertson et al. (1989): PWP can be extended laterally to a 30-35 pile diameter.

After Eigenbrod (1996)







## Contin.....

- ❖ Jackson et al. (2007) excessive pore pressure developed during the jacking process, reducing the shaft and the tip resistances.
- ❖ Chen et al. (2001) developed an approach to determine pile movement at the tip and top. The model also included the point and shaft resistances.
  - ❖ Neglected shaft resistance along , pile rebound was large.
  - ❖ Included the effect of shaft resistance, rebound was significantly decreased



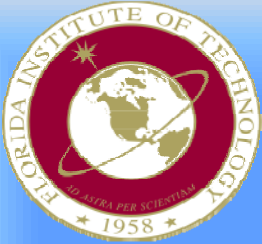
# Methodology

Field Tests

Pile Driving Analyzer (PDA)

Electrical Cone Penetrometer Testing (CPT)

with pore water measurement  $U_2$



# Pile Driving Evaluation

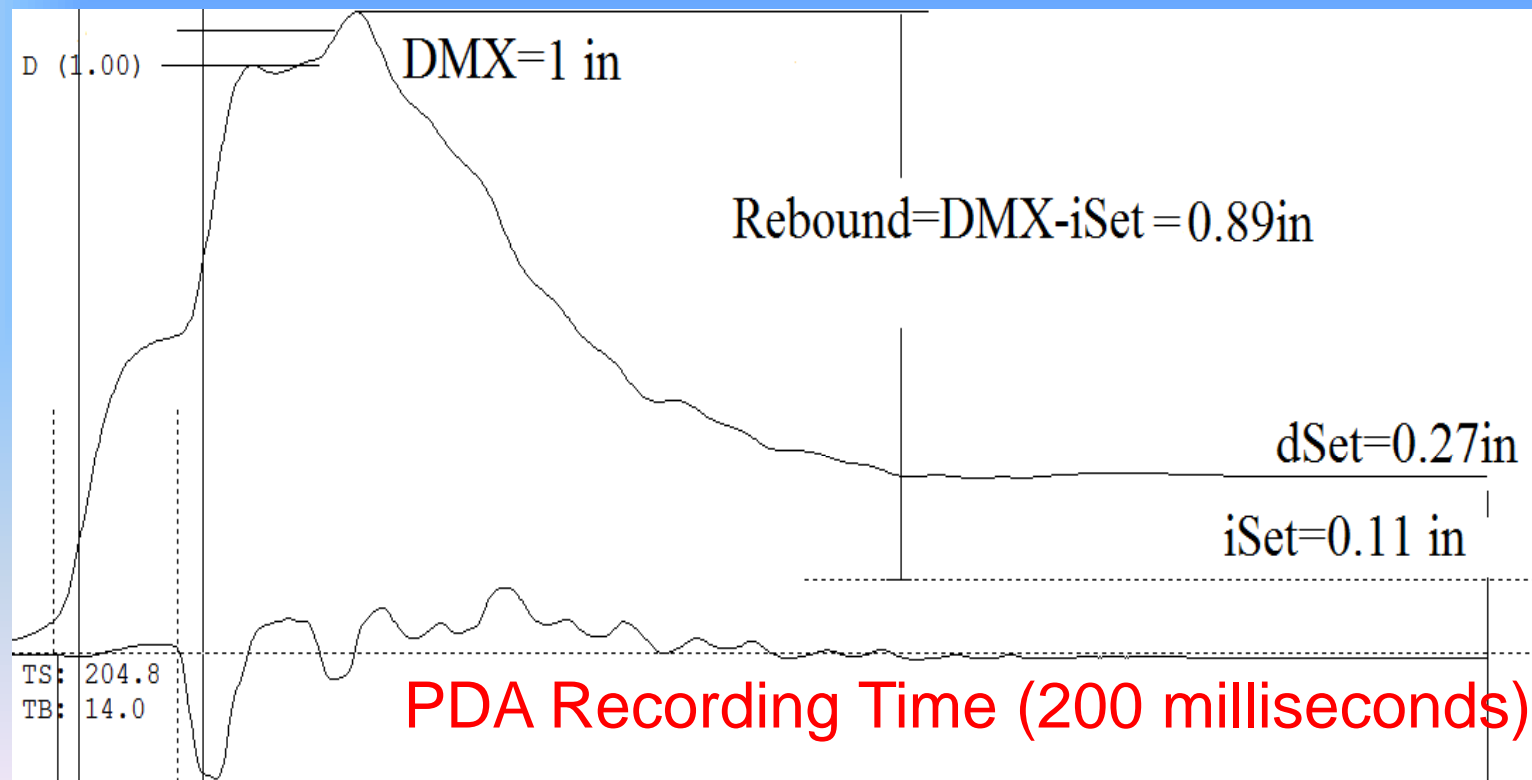
- PDA Strain Gage and Accelerometers yield displacement and force versus time
- Time limited to about 200 milliseconds/blow
- Evaluated displacement vs. time
  - Maximum Displacement = DMX
  - Final Displacement = DFN ( dSet)
  - *pile moves after 200 ms*
  - Inspector set (iSet) (blows/ft)
  - PDA Rebound = DMX-iSet





# Digital Record of Rebound from PDA Sensors

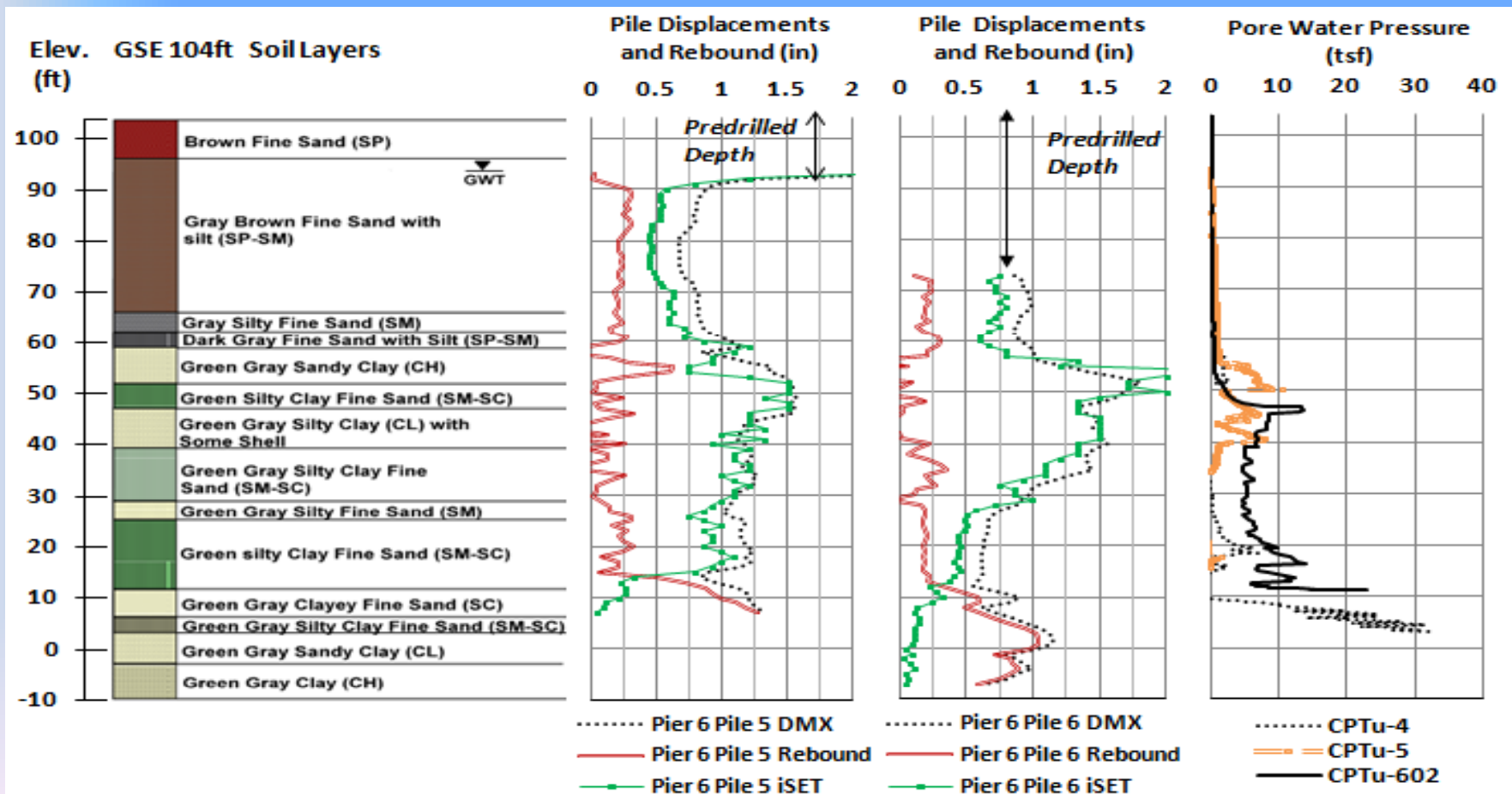
*DMX = max displacement*





Site 1 : Anderson Street Overpass (Pier 6)  
*Rebound = 1" followed by no or minimal set*

Pile :24" Prestressed Concrete Piles  
 Hammer : Delmag D62 single-acting diesel



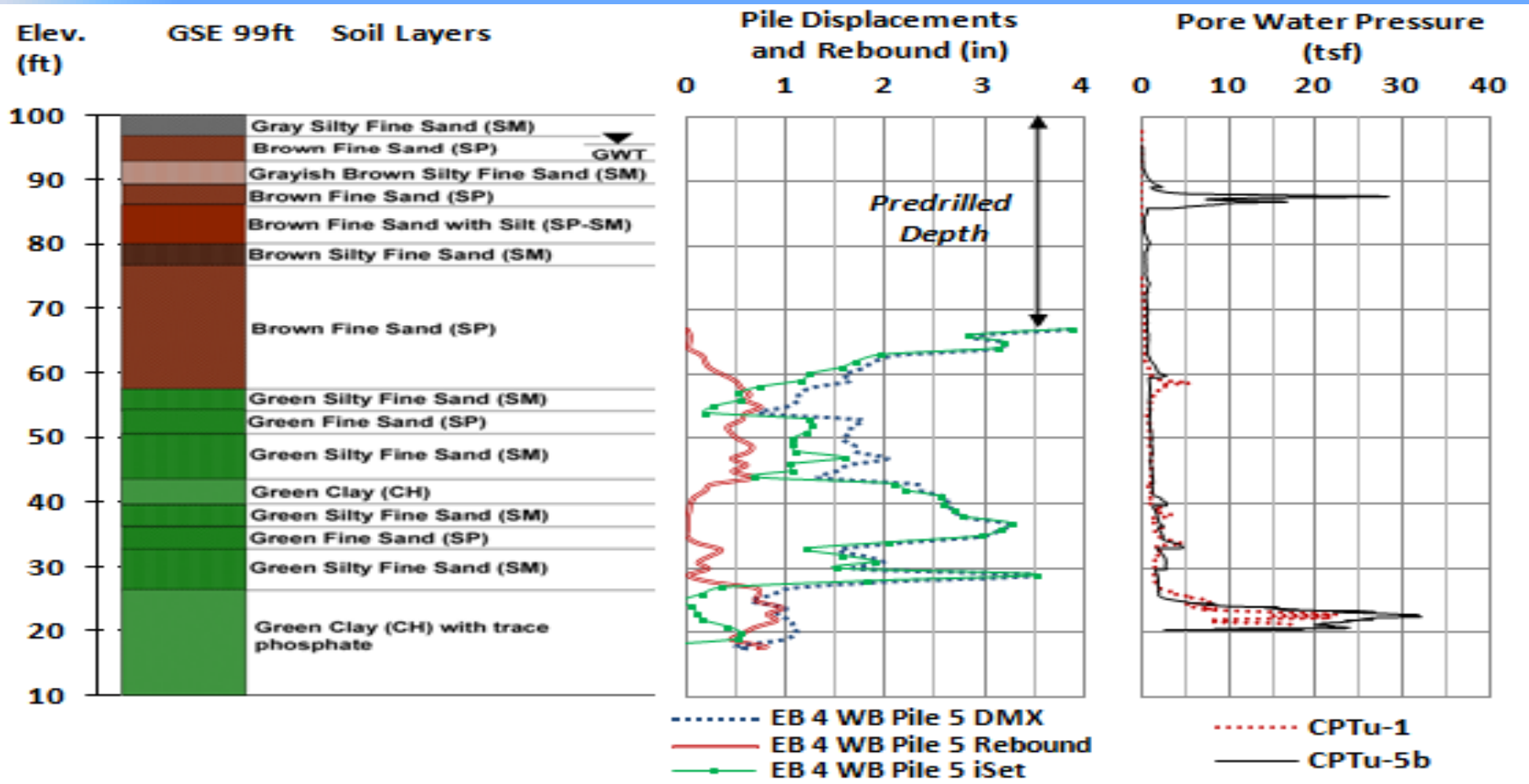
*Foundation were redesigned and replaced with H-Piles*



Site 2: SR50 Over SR 436

*Rebound = 1" followed by no or minimal set*

**Pile :24" Prestressed Concrete Piles**  
**Hammer : Delmag D42 single-acting diesel**



*Due to refusal (20 blows/in), several piles did not reach design depth*

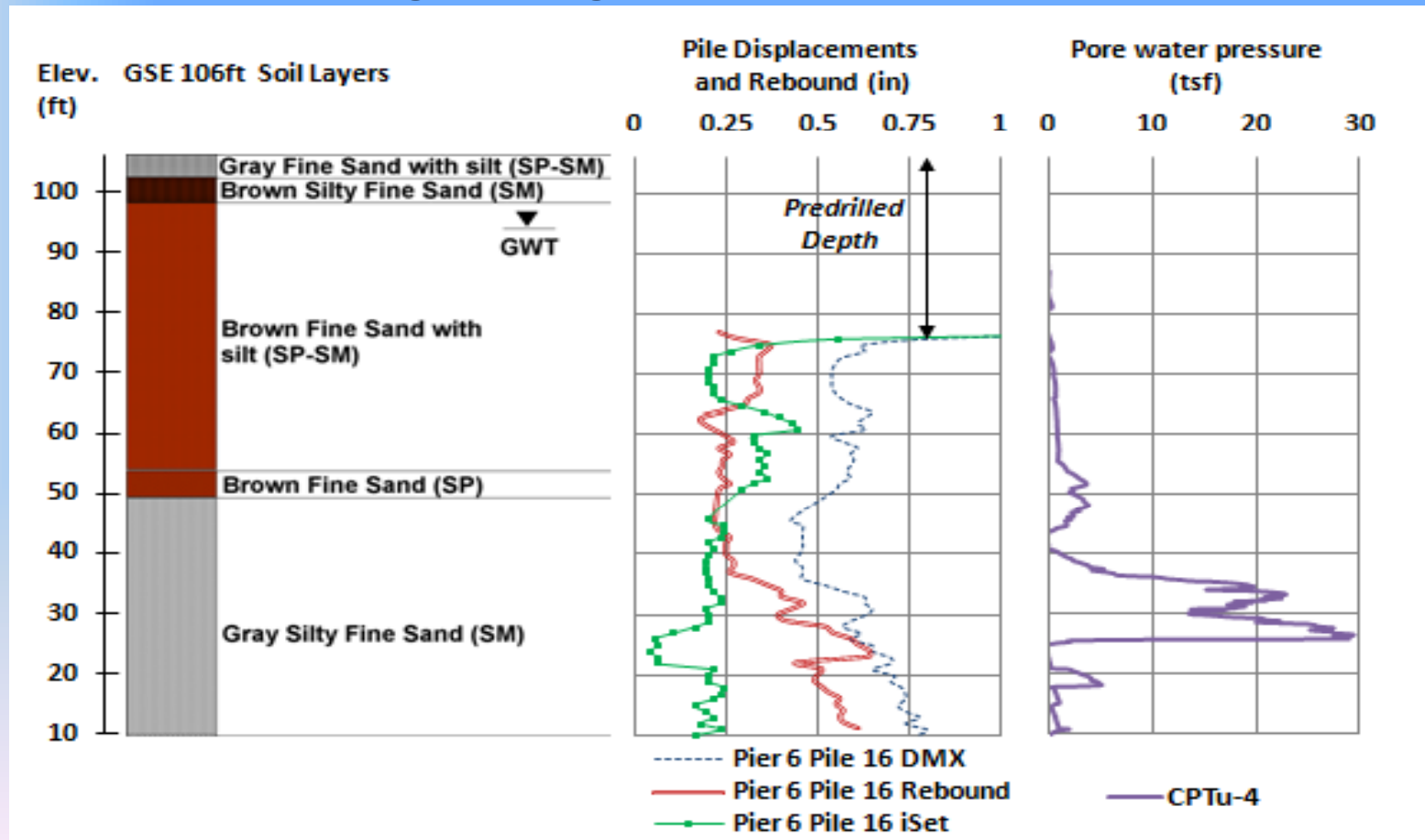


## Site 3 : I-4/US192 (Ramp CA Pier 6)

*Rebound = 1" followed by minimal set*

**Pile :24" Prestressed Concrete Piles**

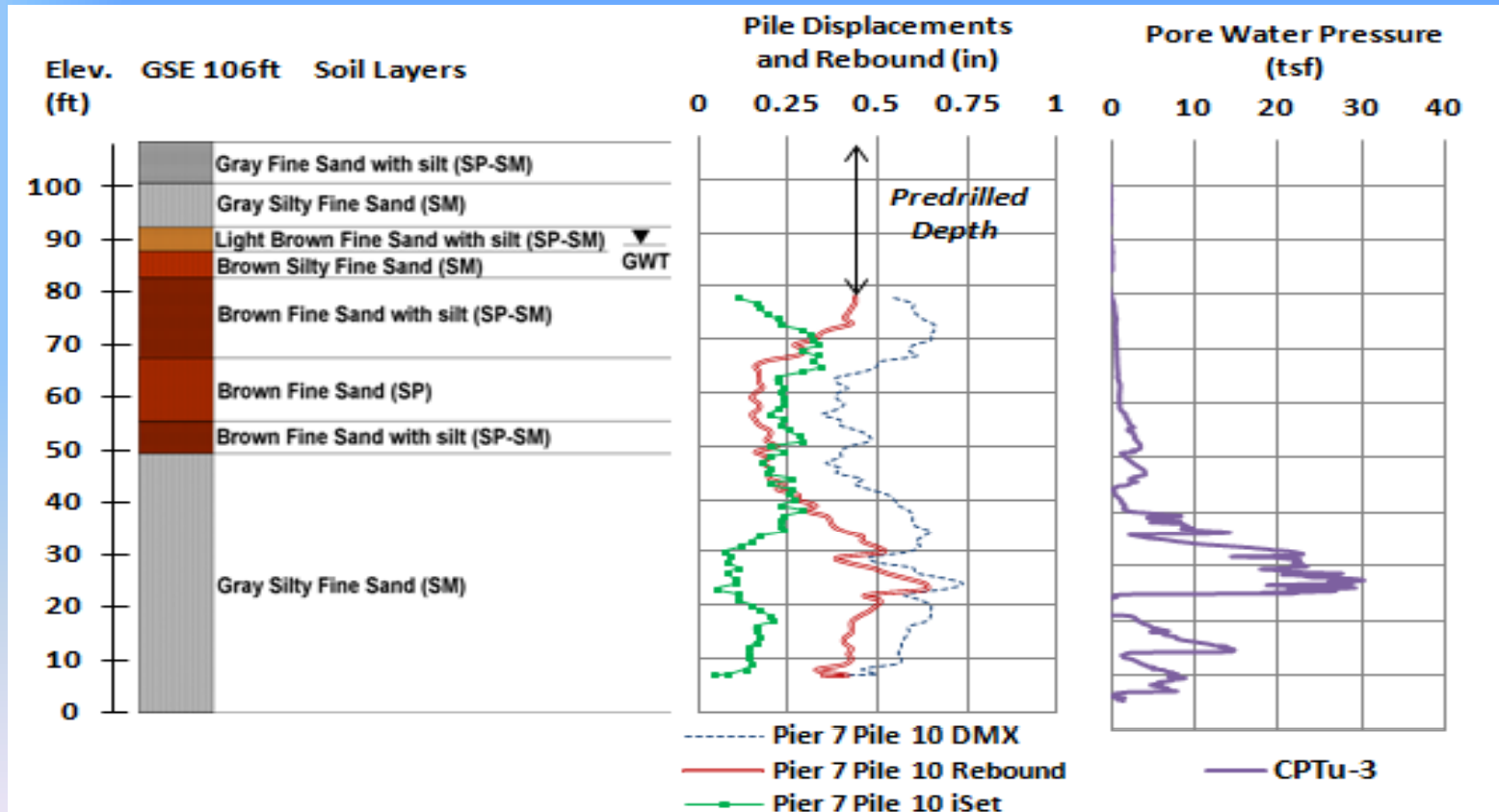
**Hammer : ICE-20 single-acting diesel**





Site 3 : I-4/US192 (Ramp CA Pier 7)  
*Rebound = 0.6" followed by minimal set*

**Pile :24" Prestressed Concrete Piles**  
**Hammer : ICE-20 single-acting diesel**



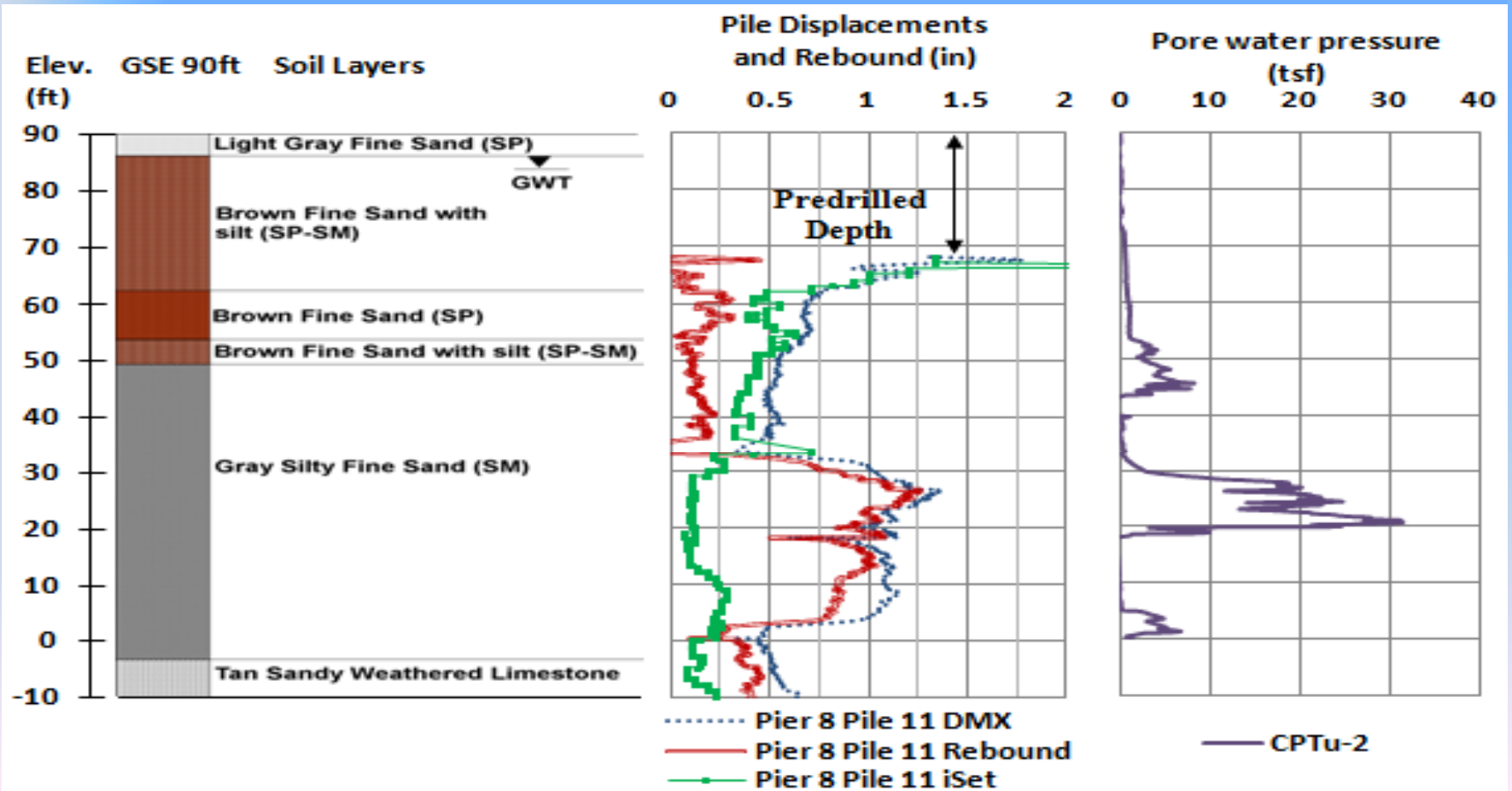




Site 3 : I-4/US192 ( Ramp CA Pier 8)

*Rebound = 1.25" followed by no or minimal set;*

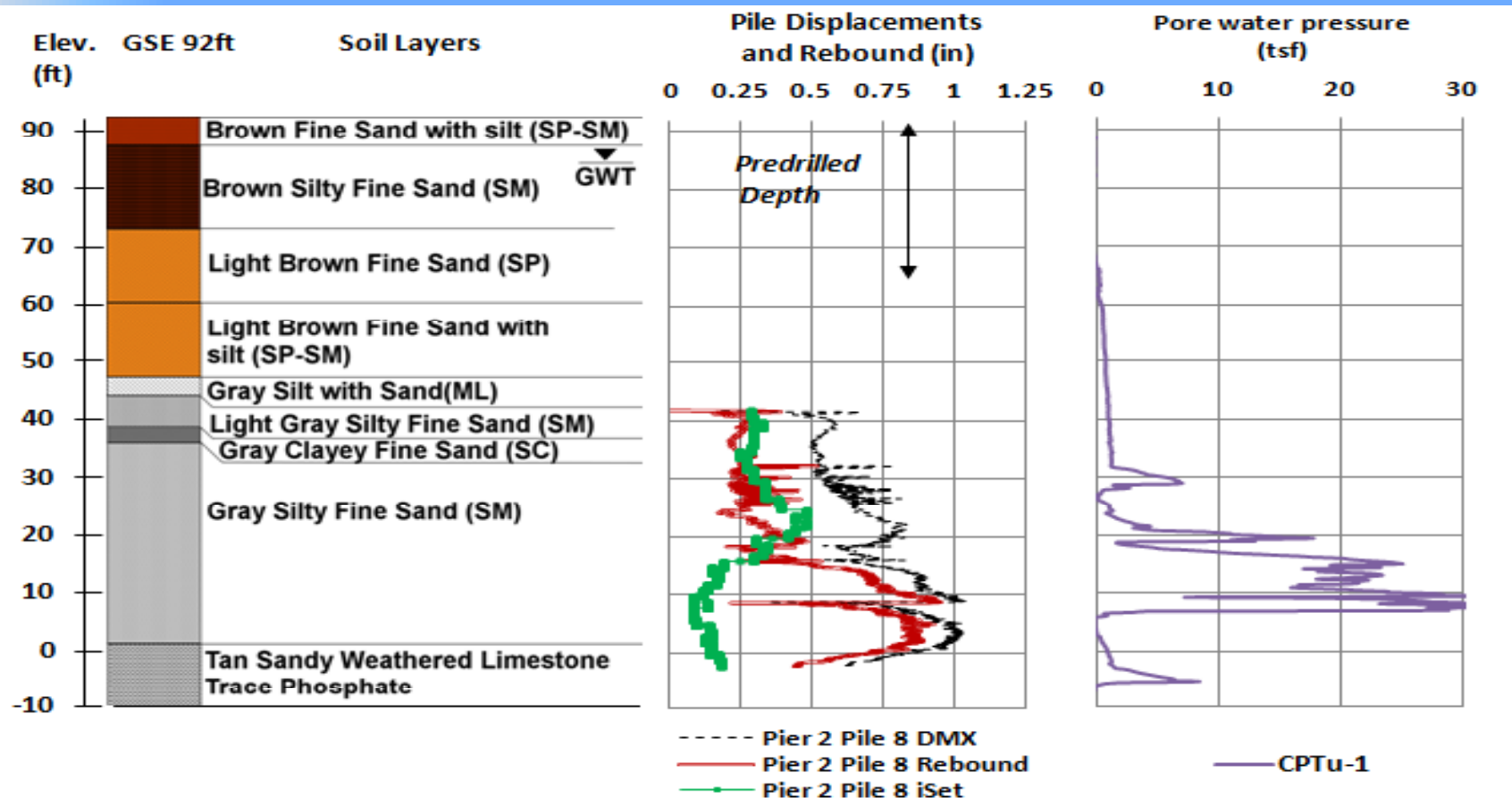
**Pile :24" Prestressed Concrete Piles**  
**Hammer : ICE-20 single-acting diesel**





Site 4: I-4/ Osceola Parkway (Ramp D2)  
*Rebound = 0.80" followed by minimal set*

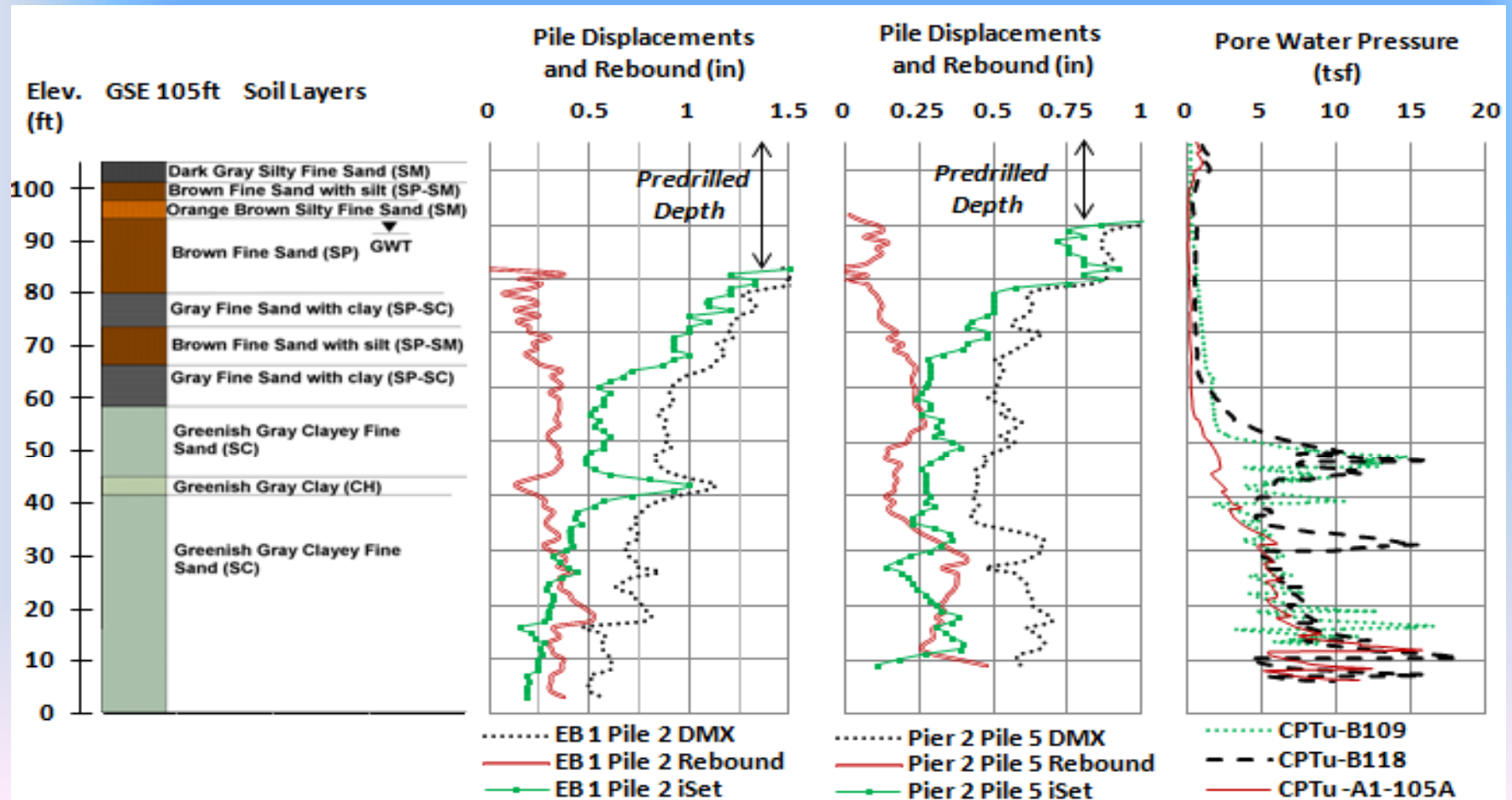
**Pile :24" Prestressed Concrete Piles**  
**Hammer : ICE-20 single-acting diesel**





Site 5: I-4/SR408 Interchange (Ramp B)  
*Rebound = 0.3 to 0.5" followed by an acceptable set*

**Pile :18" Prestressed Concrete Piles**  
**Hammer : D36-32 single-acting diesel**

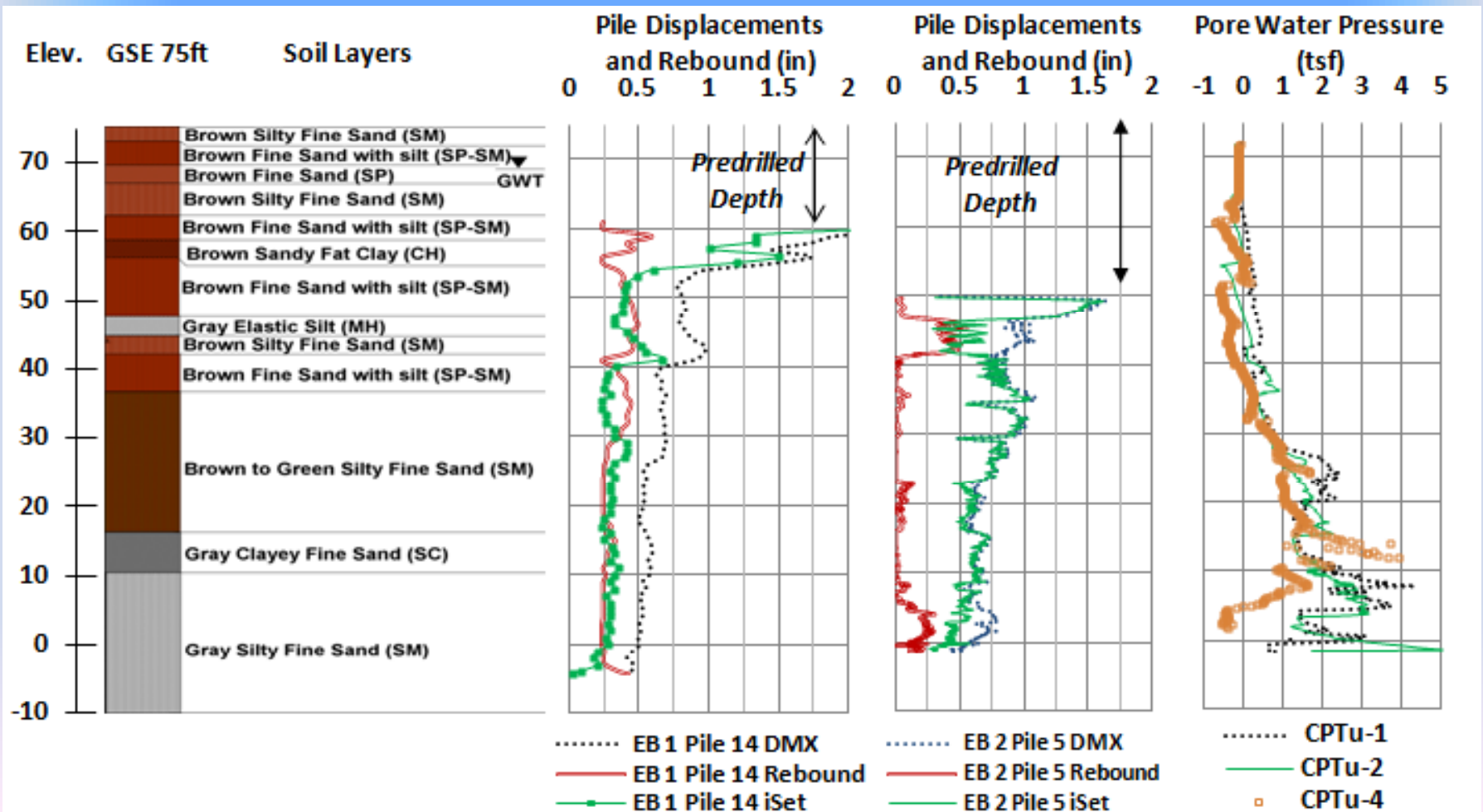




# Site 6: I-4/SR417 Interchange

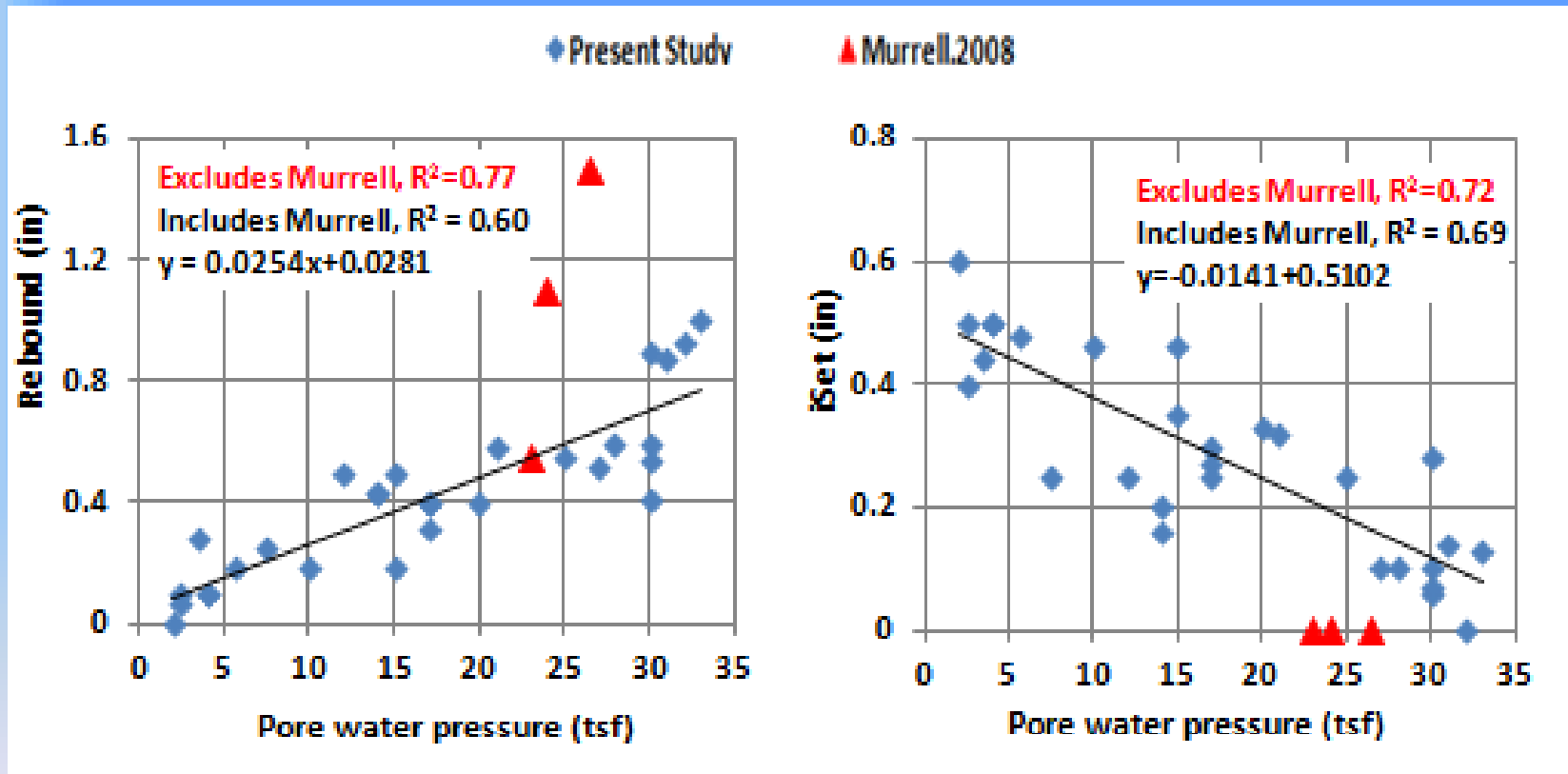
*Rebound < 0.25" followed by large undergoing set*

**Pile :24" Prestressed Concrete Piles**  
**Hammer : APE D46-42 single-acting diesel**



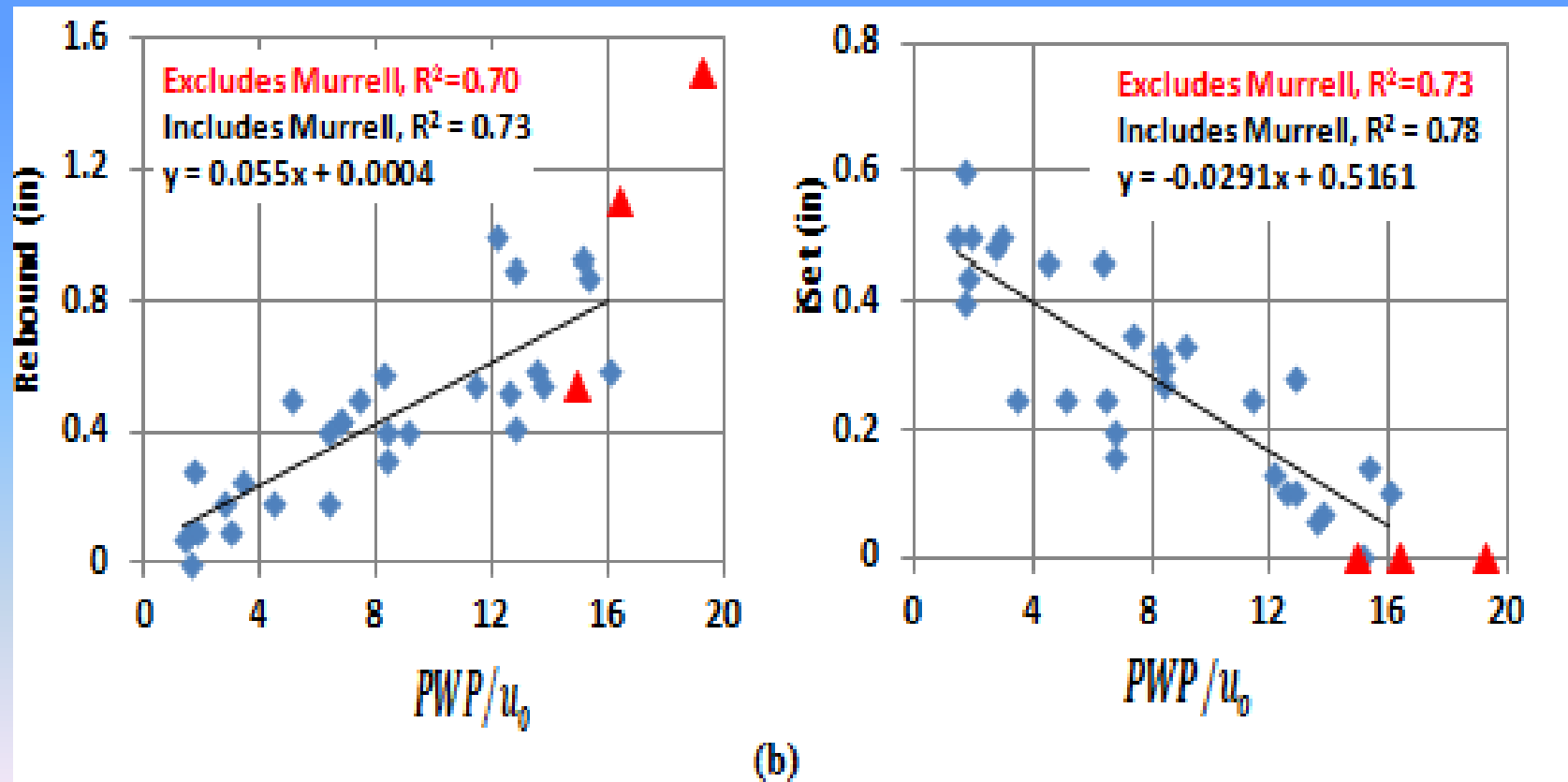


# Correlations Between Rebound, inspector Set and CPT Pore Water Pressure





# Correlations Between Rebound, inspector Set and Ratio of CPTu pore water pressure and hydrostatic pressure

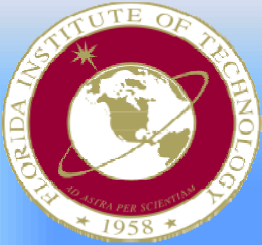




# Conclusions

## This study shows the following:

- 🐹 HPR soils: SC, SM-SC, SM, CL, SP-SM, SP-SC and CH;
- 🐹 The overburden depth at which HPR occurred was typically greater than 50 ft;
- 🐹 PWP < 5 tsf Produced rebound of less than 0.25 inches;
- 🐹 PWP > 5 and < 20 tsf Produced rebound between 0.25 and 0.5 inches followed by an acceptable permanent set;
- 🐹 PWP > 20 tsf produced rebound larger 0.5 inches followed by unacceptable or minimal permanent set.

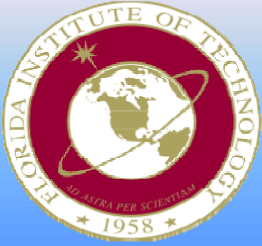


# Recommendations

The CPTu PWP can be used as a tool to predict HPR problems when driving displacement piles through saturated fine silty sand to sandy silt or clayey sand

CPTu PWP	Potential of High Pile Rebound	Permanent set
< 5 tsf	Not expected	Large enough
> 5 tsf and < 20 tsf	May occur	Acceptable
> 20 tsf	Will occur	No or Minimal





# ACKNOWLEDGMENT

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Thank you

Questions?